NOTES:
1. Remove all sharp edges and burrs.
2. All tubular work shall comply with AS1163 & AS1074.
3. All welding shall comply with AS/NZS1554.1
4. All parts to be galvanised after fabrication to AS/NZS4680.
5. All pipe threads shall comply with AS1722 - Part 2.
6. Install cable support after galvanising.
7. Weathercap to TC-1106.
8. Install weathercap after galvanising.
9. Bracket outreach - length as specified, up to 4.0 metres maximum for 10.5 kg luminaire or 3.0 metres maximum for 15 kg luminaire.
10. All dimensions are in millimeters.
11. Bracket to comply with relevant power company standard requirements.
12. Dimensions are common to both single & double outreach brackets unless otherwise stated.
13. Unless otherwise specified, all steel shall be Steel Tube Grade 250.
14. All welds shall be 6mm fillet unless otherwise specified.
15. Completed bracket assembly shall be clearly labelled "Type 1".
16. See TC-1067 for detail of Stiffening Plate.

SECTION A-A

WEATHERCAP

STIFFENING PLATE REFER TO TC-1067

FIXING SLOT

BRACKET MOUNTING SPIGOT

POLE BY OTHERS.

clamping plate refer to TC-1069

Bracket Arm
60.3 x 5.4

WASHER
51 OD
43 ID
6 wide

Mounting Spigot
Sleeved or machined
16 ft tube 42.4 x 4
Steel Tube Grade 250.

HOLE 8 dia
Both sides

Bracket Arm outreach (nominal length)
(Refer to Note 9)

Luminaire mounting spigot
Refer to Detail A

CL Bracket Arm
60.3 x 5.4 Steel Tube Grade 250

Hole to suit.

Bracket riser
114.3 x 4.5 Steel Tube Grade 250.

Fixing Slot
Refer to Detail B

SLOT this side only.
Bolt and cover plate not shown on this view.

DETAIL B

DETAIL A