1. Because the relation of the batter to the top of the endwall is essential for the safety of the motorist, the details as shown in Section A-A must be adhered to during construction.

2. Laps in reinforcement bars shall be 300 mm, and clear cover 50 mm, bars shall terminate 50 mm from the concrete surface.

3. Exposed concrete edges shall have 20 x 20 chamfer.

4. Compressing pressure damped walls not to exceed 75 kPa from the concrete surface.

5. Refer to SD 1830 for quantities.

6. Concrete shall be normal-grade N22 standard strength grade or higher, complying with the requirements of AS 1379, Exposure Classifications up to and including BY.

7. Reinforcement shall be grade 400 Y, complying with Section 611 of the Specification.

8. Concrete aggregate shall comply with Table 701.212 of VicRoads Standard Specification Section 701.

9. Endwalls shall be constructed in accordance with the relevant provisions of AS 3600.